

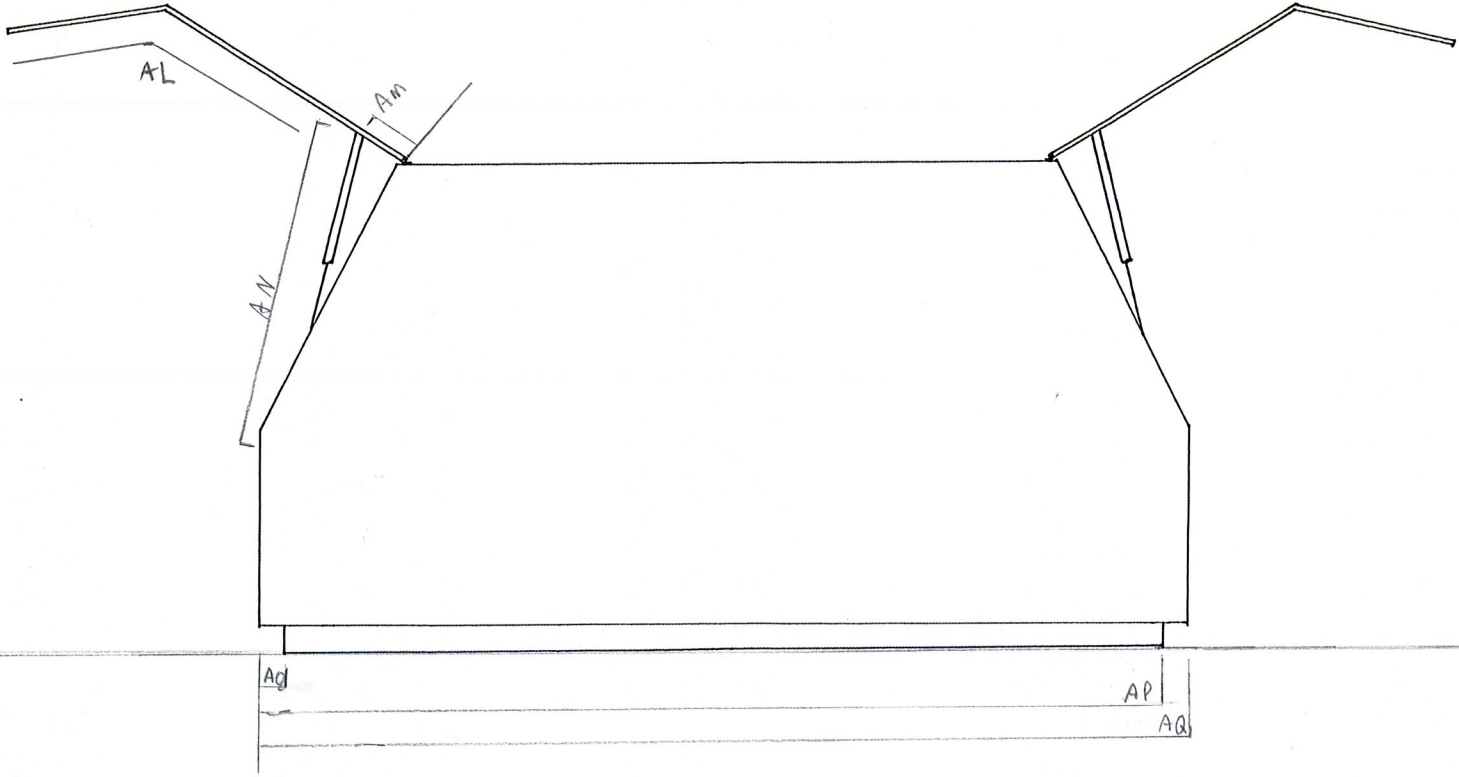
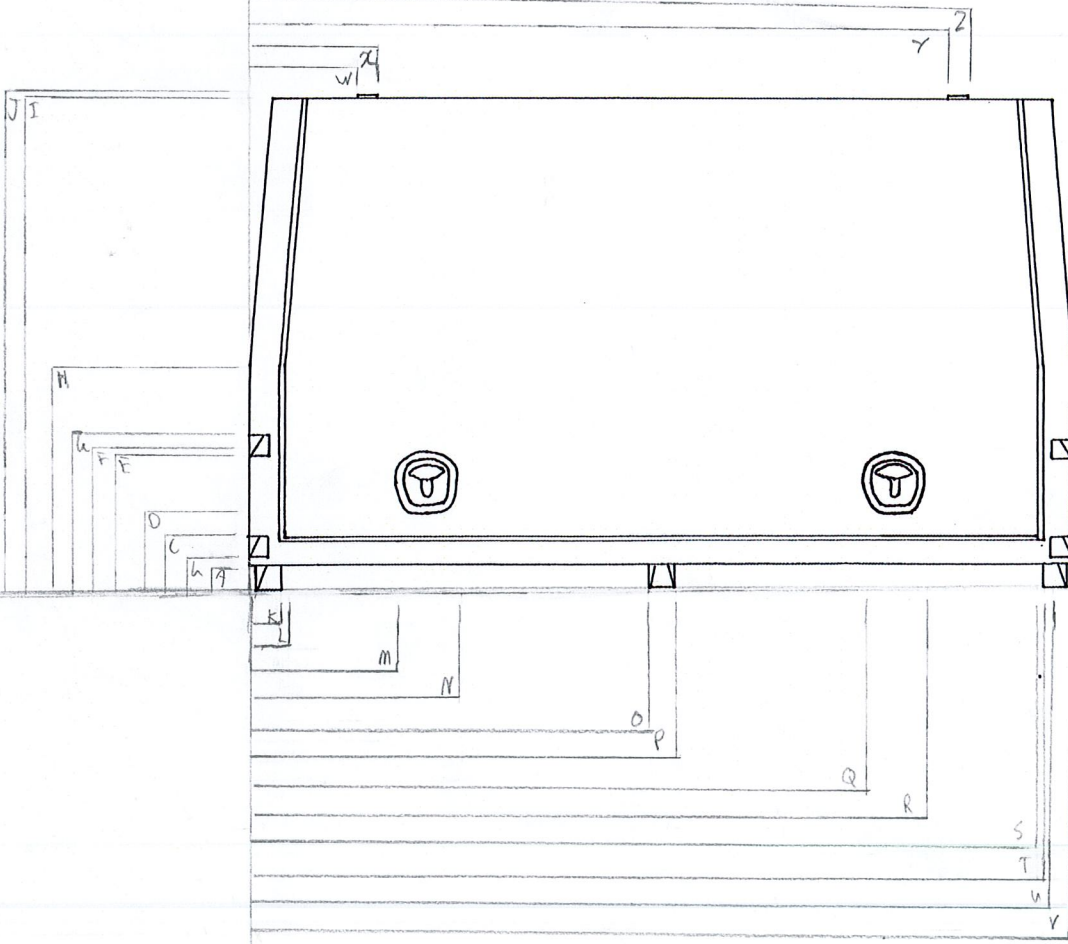
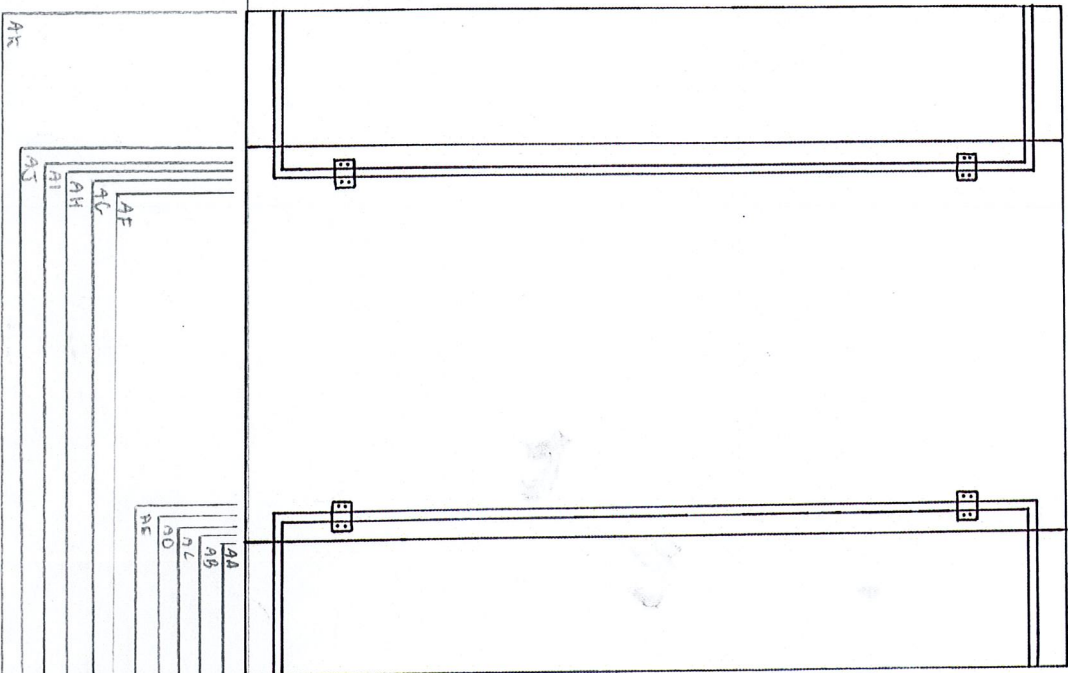
Critéria 4

Workings Drawings

VCE Number: 17120139G

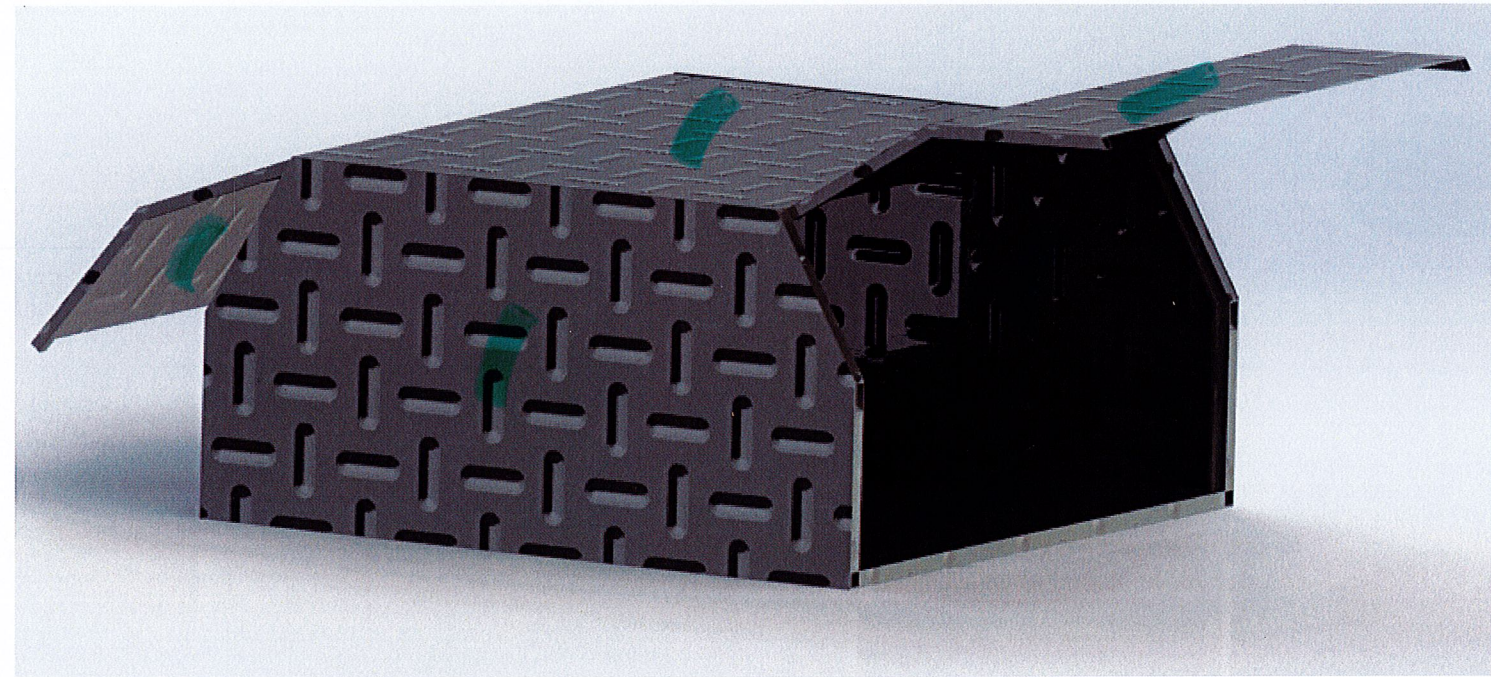
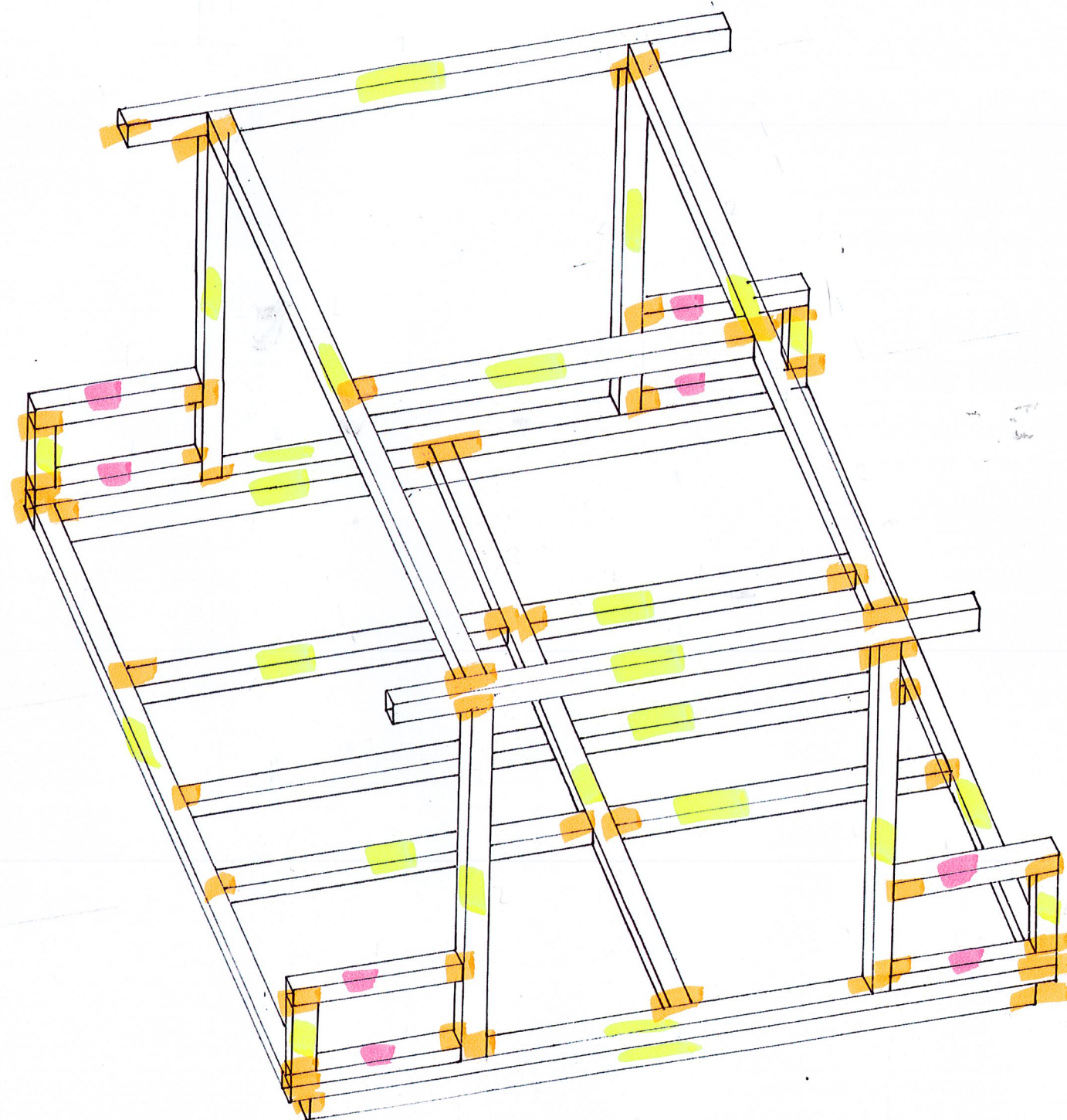
A	50 mm	L	100 mm
C	140 mm	D	175 mm
E	305 mm	F	310 mm
G	335 mm	H	450 mm
I	940 mm	J	950 mm
K	70 mm	L	80 mm
M	160 mm	N	290 mm
O	811 mm	P	851 mm
Q	1372 mm	R	1502 mm
S	1582 mm	T	1592 mm





U	1622 mm	V	1662 mm
W	100 mm	X	160 mm
Y	1502 mm	Z	1562 mm
AA	232.5 mm	AB	237 mm
AC	257 mm	AD	277 mm
AE	297 mm	AF	1602 mm
AG	1622 mm	AH	1642 mm
AI	1662 mm	AJ	1667.5 mm
AK	1900 mm	AL	23°
AM	100 mm	AN	685 mm
AO	45 mm	AP	1855 mm
AQ	1900 mm	AR	



Orthographic 3rd angle projection Scale - 1:10 Units - mm Canopy

Parts list



	50 x 40 x 3mm Aluminium Tube
	40 x 40 x 3mm Aluminium Tube
	3mm Checker Plate Aluminium
	Tig welder
Shear - Tube weld	Mig welder

Production Plan							
Time	Operation Description	Process	Tools Required	Materials	Quality assurance checks	Safety	Comments of change
	Mark and cut out the aluminium tubing for the bottom frame	Measure and Mark	Tape Measure, Pencil	40x50mm Aluminium Tube	Measure Twice to ensure correct length	Make sure bladed is sharp so it doesn't grab the metal. Eye and ear protection	
		Cut correct sizes	Drop Saw	40x50mm Aluminium Tube	Use a jig to make sure the cut is square.		
	Lay out and clamp the outer square of the tubing and check measurements and tac the outside edges	Clamp the tubing into the shape	Square Clamps	40x50mm Aluminium Tube	Use Try square to ensure it is square	Eye protection, some form of long clothes	
		Tac the tubing	TIG Welder	40x50mm Aluminium Tube	Make sure Gas is on and correct amps on welder		
	Weld the seams of the outer square up	Tig weld the seams up	TIG Welder	40x50mm Aluminium Tube	Make sure Gas is on and correct amps on welder	Eye protection, some form of long clothes	
	Lay out the floor bracing tube and clamp it in place and tac weld them in place	Clamp the tubing into place	Clamps	40x50mm Aluminium Tube	Use Try square to ensure it is square	Eye protection, some form of long clothes	
		Tac the tubing	TIG Welder	40x50mm Aluminium Tube	Make sure Gas is on and correct amps on welder		
	Weld the seams of the floor bracing	Tig weld the seams up	TIG Welder	40x50mm Aluminium Tube	Make sure Gas is on and correct amps on welder	Eye protection, some form of long clothes	
	Measure and cut uprights for the frame	Measure and Mark	Tape Measure, Pencil	40x50mm Aluminium Tube	Measure Twice to ensure correct length	Make sure bladed is sharp so it doesn't grab the metal. Eye and ear protection	
		Cut correct sizes	Drop Saw	40x50mm Aluminium Tube	Use a jig to make sure the cut is square		
	Clamp and tac the uprights onto the bottom frame	Clamp the tubing into place	Clamps	40x50mm Aluminium Tube	Use Try square to ensure it is square	Eye protection, some form of long clothes	
		Tac the tubing	TIG Welder	40x50mm Aluminium Tube	Make sure Gas is on and correct amps on welder		
	Weld up the seams of the uprights on the bottom frame	Tig weld the seams up	TIG Welder	40x50mm Aluminium Tube	Make sure Gas is on and correct amps on welder	Eye protection, some form of long clothes	

	Measure and cut roof frame tubing	Measure and Mark	Tape Measure, Pencil	40x50mm Aluminium Tube	Measure Twice to ensure correct length		
		Cut correct sizes	Drop Saw	40x50mm Aluminium Tube	Use a jig to make sure the cut is square	Make sure bladed is sharp so it doesn't grab the metal. Eye and ear protection	
	Clamp and Tac the top roof frame	Clamp the tubing into place	Clamps	40x50mm Aluminium Tube	Use Try square to ensure it is square		
		Tac the tubing	TIG Welder	40x50mm Aluminium Tube	Make sure Gas is on and correct amps on welder	Eye protection, some form of long clothes	
	Weld up the seams of the top frame	Tig weld the seams up	TIG Welder	40x50mm Aluminium Tube	Make sure Gas is on and correct amps on welder	Eye protection, some form of long clothes	
	Clamp the top frame onto the uprights and tac it into place	Clamp the tubing into place	Clamps	40x50mm Aluminium Tube	Use Try square to ensure it is square		
		Tac the tubing	TIG Welder	40x50mm Aluminium Tube	Make sure Gas is on and correct amps on welder	Eye protection, some form of long clothes	
	Weld the seams up connecting the top frame to the rest	Tig weld the seams up	TIG Welder	40x50mm Aluminium Tube	Make sure Gas is on and correct amps on welder	Eye protection, some form of long clothes	
	Measure and cut tubing for the under support beams	Measure and mark	Tape Measure, Pencil	40x50mm Aluminium Tube	Measure Twice to ensure correct length		
		Cut correct size	Drop Saw	40x50mm Aluminium Tube	Use a jig to make sure the cut is square	Make sure bladed is sharp so it doesn't grab the metal. Eye and ear protection	
	Clamp and TAC the under support beams to the frame	Clamp tubing into place	Clamps	40x50mm Aluminium Tube	Use Try square to ensure it is square		
		Tac the tubing	TIG Welder	40x50mm Aluminium Tube	Make sure Gas is on and correct amps on welder	Eye protection, some form of long clothes	
	Weld up the seams connecting the beams to the frame	Tig Weld the seams up	TIG Welder	40x50mm Aluminium Tube	Make sure Gas is on and correct amps on welder	Eye protection, some form of long clothes	

Time	Operation Description	Process	Tools Required	Materials	Quality assurance checks	Safety	Comments of change
	Mark and cut the 2 side sheets	Measure and mark	Tape Measure, Pencil	3mm Aluminium Sheet	Measure Twice to ensure correct length		
		Cut	Guillotine	3mm Aluminium Sheet	Use a jig to make sure the cut is square	Eye and ear protection	
	Clamp 1 sheet on the framing and tac the sheet onto the frame	Clamp the sheet to the tubing	G clamps	3mm Aluminium Sheet	Make sure the edges sit square with the tubing		
		Tac the sheet to the tubing	Tig Welder	3mm Aluminium Sheet	Make sure Gas is on and correct amps on welder	Eye protection, some form of long clothes	
	Clamp the other sheet onto the framing and tac	Clamp the sheet to the tubing	G clamps	3mm Aluminium Sheet	Make sure the edges sit square with the tubing		
		Tac the sheet to the tubing	Tig Welder	3mm Aluminium Sheet	Make sure Gas is on and correct amps on welder	Eye protection, some form of long clothes	
	Fully weld the sheet to the tubing	Weld the sheet to the tubing	Tig Welder	3mm Aluminium Sheet	Make sure Gas is on and correct amps on welder	Eye protection, some form of long clothes	
	Measure, mark and cut out the 2 pieces for the floor	Measure and mark	Tape Measure, Pencil	3mm Aluminium Sheet	Measure Twice to ensure correct length		
		Cut	Guillotine, Angle Grinder	3mm Aluminium Sheet	Use a jig to make sure the cut is square	Eye and ear protection	
	Clamp and tac one of the flooring pieces	Clamp the sheet to the tubing	G clamps	3mm Aluminium Sheet	Make sure the edges sit square with the tubing		
		Tac the sheet to the tubing	Tig Welder	3mm Aluminium Sheet	Make sure Gas is on and correct amps on welder	Eye protection, some form of long clothes	
	Clamp and tac the other piece to the bottom of the frame	Clamp the sheet to the tubing	G clamps	3mm Aluminium Sheet	Make sure the edges sit square with the tubing		
		Tac the sheet to the tubing	Tig Welder	3mm Aluminium Sheet	Make sure Gas is on and correct amps on welder	Eye protection, some form of long clothes	
	Fully weld the floor sheets onto the tubing	Weld the sheet to the tubing	Tig Welder	3mm Aluminium Sheet	Make sure Gas is on and correct amps on welder	Eye protection, some form of long clothes	
	Measure, mark and cut the sheet for the 4 side door jams	Measure and mark	Tape Measure, pencil	3mm Aluminium Sheet	Measure Twice to ensure correct length		
		Cut	Guillotine, Angle Grinder	3mm Aluminium Sheet	Use a jig to make sure the cut is square	Eye and ear protection	

	Mark and fold the door jams	Measure and mark	Tape Measure, pencil	3mm Aluminium Sheet	Measure Twice to ensure correct length		
		fold	Folder	3mm Aluminium Sheet	Make sure it's all lined up and correct folding lines	Keep hands clear off moving parts	
	Fit and tac the door jams into place	Clamp door jams to the side sheet	Clamps	3mm Aluminium Sheet	Make sure it sits square and straight		
		Tac the sheeting together	Tig Welder	3mm Aluminium Sheet	Make sure Gas is on and correct amps on welder	Eye protection, some form of long clothes	
	Measure, mark and cut the 2 bottom door jams	Measure and mark	Tape Measure, pencil	3mm Aluminium Sheet	Measure Twice to ensure correct length		
		Cut	Guillotine, Angle Grinder	3mm Aluminium Sheet	Use a jig to make sure the cut is square	Eye and ear protection	
	Mark and fold the bottom door jams	Measure and mark	Tape Measure, pencil	3mm Aluminium Sheet	Measure Twice to ensure correct folds are made		
		fold	Folder	3mm Aluminium Sheet	Make sure it's all lined up and correct folding lines		
	Fit and tac the bottom door jams to the bottom sheeting	Clamp into place	Clamps	3mm Aluminium Sheet	Make sure it sits square and straight		
		Tac the sheets together	Tig Welder	3mm Aluminium Sheet	Make sure Gas is on and correct amps on welder	Eye protection, some form of long clothes	
	Flip over and weld up the bottom door jams fully	Flip the canopy	People	3mm Aluminium Sheet	Sit it on something so it doesn't scratch		
		Weld the sheeting	Tig Welder	3mm Aluminium Sheet	Make sure Gas is on and correct amps on welder	Eye protection, some form of long clothes	
	Flip the canopy back over and mark the sheet sizes to fit the roof	Flip the canopy	People	3mm Aluminium Sheet	Sit it on something so it doesn't scratch		
		Measure and mark	Tape Measure, pencil	3mm Aluminium Sheet	Measure Twice to ensure correct length		
	Cut and fit and clamp the roof to the canopy	Cut	Guillotine, Angle Grinder	3mm Aluminium Sheet	Use a jig to make sure the cut is square	Eye and ear protection	
		Fit and Clamp	People, Clamp	3mm Aluminium Sheet	Make sure it sits square and straight		
	Fully weld the front and back of the roof sheet to the front and back sheets	Weld the sheeting	Tig Welder	3mm Aluminium Sheet	Make sure Gas is on and correct amps on welder	Eye protection, some form of long clothes	
	Fully weld the side door jams	Weld the sheeting	Tig Welder	3mm Aluminium Sheet	Make sure Gas is on and correct amps on welder	Eye protection, some form of long clothes	

	Measure, mark and cut the sheeting to make the doors	Measure and Mark	Tape Measure, pencil	3mm Aluminium Sheet	Measure Twice to ensure correct length		
		Cut	Guillotine, Angle Grinder	3mm Aluminium Sheet	Use a jig to make sure the cut is square	Eye and ear protection	
	Mark and fold the sheeting to create the doors	Measure and Mark	Tape Measure, pencil	3mm Aluminium Sheet	Measure Twice to ensure correct folds are made		
		Fold	Folder	3mm Aluminium Sheet	Make sure it's all lined up and correct folding lines		
	Mark the location of hinges and gas struts and drill holes to mount	Measure and Mark	Tape Measure, pencil	3mm Aluminium Sheet	Measure Twice to ensure correct folds are made		
		Drill holes	Cordless Drill	3mm Aluminium Sheet	Use clear markings so the correct spot is drilled	Eye and ear protection	
	Measure and mark where the locks will go on the doors and cut out the lock holes	Measure and Mark	Tape Measure, pencil	3mm Aluminium Sheet	Measure Twice to ensure correct folds are made		
		Cut	Jig Saw	3mm Aluminium Sheet	Follow the markings to ensure correct cuts are made	Eye and ear protection	
	Fit the locks, and gas struts to the doors	Fit locks	Screw Driver	3mm Aluminium Sheet	Make sure they are in the correct location and correct way up		
		Fit Gas Struts	Spanner	3mm Aluminium Sheet	Make sure they are in the correct location and correct way up		
	Fit the hinges to the door and then fit the door to the canopy	Fit Hinges	Screw Driver, Spanner	3mm Aluminium Sheet	Make sure they are in the correct location and correct way up		
		Fit Door	Screw Driver, Spanner, People	3mm Aluminium Sheet	Make sure everything fits evenly and is square		
	Open the door and drill hole for the gas struts on the body	Open door	Arms, Hands	3mm Aluminium Sheet	Make sure it opens how it should		
		Mark and drill gas strut location	Tape Measure, pencil, Cordless Drill	3mm Aluminium Sheet	Use clear markings so the correct spot is drilled		
	Fit the gas strut and make sure it opens correctly	Fit Gas Strut	Spanner	3mm Aluminium Sheet	Make sure it's in the correct location.		
		Open door	Hand	3mm Aluminium Sheet	Make sure it opens how it should		

QUALITY MEASURES

Pre-Production

Check materials to make sure they look good are square and are going to be structurally sound for the job.
Check tool to make sure the blades are sharp, everything is tight, and nothing is broken.
Make sure that the user has adequate training and practice.
Machines are set up correctly.

Production

Measure twice, cut once.
Make sure markings are all correct.
Use Squares and guides.

Cutting

Cut the material as close as you can get to avoid any little off cuts or needing to cut again. Follow the blade guides and allow for blade thickness.

Folding

Follow the correct markings and make sure it's all square before folding.
Use a protractor to make sure the angle is exact.

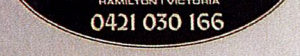
Welding

The material is clean around the weld location.
The materials are square and straight when being welded.
Use the correct amps for the metal thickness. Weld at the optimum distance from the metal with the right angle to get a good weld pool.

Assembling

Dry fit to make sure it fits.
Make sure the welds are good and strong.
Use clamps to hold in place.
Check all measurements and angles before welding to avoid mistakes.

Materials and Labour	\$4813.00
Consumables	\$76.80
Canopy Components	\$406.50
TOTAL COST	\$5296.30



Peter Pollock Fabrication
HAMILTON | VICTORIA
0421 030 166

Invoice Date
10 Jul 2019

Account Number

Invoice Number
INV-0011

Reference

Peter Pollock Fabrications
45 Hammond St
Hamilton VIC 3300
Ph. 0421 030 166

ABN
67 278 126 014

richard beggs

Description	Quantity	Unit Price	Discount %	GST	Amount AUD
materials & labour for ute canopy	1.00	4,375.45	%	10%	4,375.45
Subtotal (Includes discount of)					4,375.45
Total GST 10%					437.55
Invoice Total AUD					4,813.00
Total Net Payments AUD					0.00
Amount Due AUD					4,813.00

Due Date: 17 Jul 2019

MESH & MASONRY

BUILDING & INDUSTRIAL SUPPLIES PTY LTD
ABN 82 006 703 288

BALLARAT
59-105 HERTFORD ST SEBASTOPOL VIC 3136
P 03 5336 1066 E sales@meshandmasonry.com.au

HAMILTON
250-252 HAMILTON RD HAMILTON VIC 3300
P 03 5371 2345 E sales@meshandmasonry.com.au

X3

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ABN 82 006 703 288

www.meshandmasonry.com.au

Price & Delivery Docket

NAREEB NAREEB PARTNERSHIP 4395 HAMILTON CHATSWORTH ROAD NAREEB 3293	NAREEB NAREEB PARTNERSHIP 4395 HAMILTON CHATSWORTH ROAD NAREEB 3293
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Customer Code	Customer Ref	S/Order Number	Order Date	Sales Rep
NAREEB		134103	26/07/19	RL

Item Code	Item Description	QTY Ordered	Unit	Unit Price	Disc. Amt	Tax Amt	Total
TR52-2-4-TT	2.4MM TTD ROD MILD STEEL ER70S2 1KG	1.000	EA	23.27	0.00	2.33	25.60

Goods purchased on account.

Priced invoice will be sent per customer preference.

Total Excl GST

GST

Total Incl GST

23.27

2.33

25.60

Printed 26/07/2019 15:53:40

Ben Beggs
50 biddlecombe Avenue
Manifold house
Corio,
VIC 3214

Tel: 0419539492

**super
gospespecial**
Five Oceans Pty Ltd
ABN: 77 315 948 457

Tax Invoice
INVOICE #: N41121 PO#: 503-7897981-5484634
Date Placed: 18/07/2019
Date Invoiced: 17/07/2019
Paid

SHIP TO:
Tel: 0419539492
Ben Beggs
50 biddlecombe Avenue
Manifold house
Corio, VIC 3214
Australia

SOLD TO:
Ben Beggs
50 biddlecombe Avenue
Manifold house
Corio, VIC 3214
Australia

QTY	CODE	NAME	UNIT EX	GROSS EX	TAX	SUBTOTAL INC
1	OCL-016-04	Over Centre Latch Large 4 Pcs Trailer Toggle Overcentre Latch Fastener UTE 4WD	\$20.45	\$20.45	\$2.05	\$22.50

Shipped Via: Fastway Couriers - A4
Shipping Cost: \$0.00

Product Subtotal: \$22.50
Shipping Subtotal: \$0.00
GST Inc: \$2.05
Grand Total: \$22.50
Amount Paid: \$22.50
Balance Due: \$0.00

ORDER PAYMENT HISTORY	AMOUNT PAID
DATE PAYMENT METHOD	
18/07/2019 Amazon AU	\$22.50
Total Amount Paid:	\$22.50

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ESTD 1904
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 1-3/74
 Pritchard Rd,
 Virginia QLD 4024

TAX INVOICE
 Number: INV-20-00023554
 Date: 08/07/2019
 Page: 1

Bill To: VIC COD
VIC

Ship To: PETER POLLOCK FABRICATION
45 HAMMOCK STREET
HAMILTON VIC 3300

Purchase Order No.	Build/Job/Veh	Debtor ID	Shipping Method	Customer Courier Account	Payment Terms	Rep. & Date	Series Consultant
Item Number	Description	CODE06			CCD	04/07/2019	ERIC
WTC140	WHALE TAIL DROP T LOCK - CHROME						
ART331.0	SMALL DOOR FLAT HINGE S/LIGHT DUTY						
UES18-SB5/400N	5B5 MM X 400N GAS STRUT						

Goods will NOT be accepted for credit unless authorised.
Goods will ONLY be accepted for credit if returned within 14 days of purchase.
Handling fees may apply.
ALL GOODS REMAIN THE PROPERTY OF UES (INT'L) PTY LTD





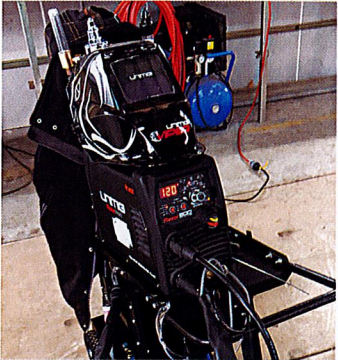


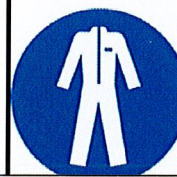
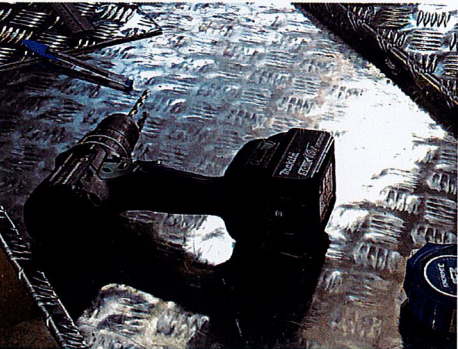


Despatch Via: D/F

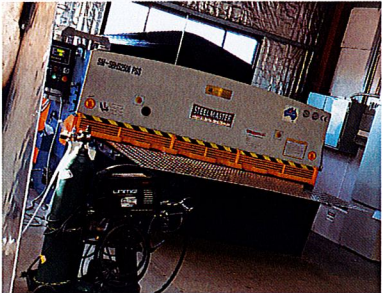


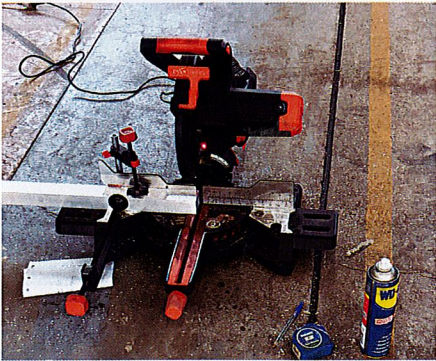








UNTIL FULL PAYMENT IS RECEIVED










BANK DETAILS
 ORD20-000125564
 BANK: ANZ
 BRANCH: MASCOAT
 A/C NAME: UES (INT'L) PTY LTD
 BSB A/C NO.: 012-345 416814112






Comment:
PAID BY CR CARD

Subtotal	Amount Due
AS326.80	AS326.80
Misc.	AS21.55
Freight	AS28.00
Trade Disc.	AS0.00
GST	AS34.68
Amount Due	AS384.03

Risk Assessment						
Equipment/ Tools	Stage of Production	Hazards	Possible Injuries	Seriousness Low 1-2 Medium 3 High 4-5	Likelihood Low 1-2 Medium 3 High 4-5	PPE
Welder (MIG) 	<ul style="list-style-type: none"> Welding the sheet aluminium to the tube 	<ul style="list-style-type: none"> Temperature/ Molten Metal Electricity Gas Eye damage Sparks Wire feeding out of the nozzle 	<ul style="list-style-type: none"> Gas Inhalation Arc eye Weld burn from radiation Burn from hot metal 	4	2	  
Welder (TIG) 	<ul style="list-style-type: none"> Welding the frame and the seams of the aluminium tube 	<ul style="list-style-type: none"> Temperature/ Molten Metal Electricity Eye damage 	<ul style="list-style-type: none"> Slag and molten metal burning clothing and skin Arc eye 	4	2	  
Cordless Drill 	<ul style="list-style-type: none"> Attaching hinges for doors and gas struts 	<ul style="list-style-type: none"> Metal Splinters Metal shards flying Drill Piece Spinning Loud sounds 	<ul style="list-style-type: none"> Lacerations Eye scratches and damage Punctures to skin Hearing damage 	3	3	 

<p>Guillotine</p> 	<ul style="list-style-type: none"> Cutting the sheet aluminium 	<ul style="list-style-type: none"> Blade Loud sounds 	<ul style="list-style-type: none"> Loss of body parts Hearing damage 	5	2	 
<p>Drop Saw</p> 	<ul style="list-style-type: none"> Cutting the aluminium tube 	<ul style="list-style-type: none"> Rotating saw blade High decibel sound Fling chunks of metal 	<ul style="list-style-type: none"> Lacerations Hearing damage Eye damage 	4	2	   
<p>Jig Saw</p> 	<ul style="list-style-type: none"> Cutting the lock holes 	<ul style="list-style-type: none"> Blade Loud noise Jolting materials 	<ul style="list-style-type: none"> Lacerations/ cuts Hearing damage 	3	2	  

<p>Mallet</p> 	<ul style="list-style-type: none"> Connecting the aluminium sheets 	<ul style="list-style-type: none"> Heavy item 	<ul style="list-style-type: none"> Crushing of hands 	3	2	 
<p>Angle Grinder</p> 	<ul style="list-style-type: none"> Cutting the aluminium sheet 	<ul style="list-style-type: none"> Rotating disk Heat from friction High decibel sound 	<ul style="list-style-type: none"> Lacerations Deep cuts Burns Hearing loss or damage 	5	4	   
<p>Folder</p> 	<ul style="list-style-type: none"> Folding the sheet aluminium 	<ul style="list-style-type: none"> Clamp 	<ul style="list-style-type: none"> Crushing 	3	2	

<div>Band Saw</div> <div></div>	<ul style="list-style-type: none">• Cutting Sheet aluminium	<ul style="list-style-type: none">• Circulating blade• Loud noises• Jolting materials	<ul style="list-style-type: none">• Loss of body parts• Hearing damage	5	4	<div><div></div><div></div><div></div><div></div></div>
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